

4. The minimum fluidization velocity ( $V_{mf}$ ) is important in determining the required minimum backwashing flow rate. Wen and Yu (1966) proposed the  $V_{mf}$  equation excluding shape factor and porosity of fluidization.

$$V_{mf} = \frac{\mu}{\rho_L d_{70}} (1135.69 + 0.0408G_n)^{0.5} - \frac{33.7\mu}{\rho_L d_{70}} \quad (4)$$

where  $G_n$  = Galileo number

$$= d_{70}^3 \rho_L (\rho_g - \rho_L) g / \mu^2 \quad (5)$$

In practice, a safety factor of 1.3 is used to ensure adequate movement of the grains. Please estimate the minimum fluidization velocity and backwash rate for the sand filter at 15°C.

The  $d_{70}$  size of sand is 0.088cm. The density of sand is 2.65g/cm<sup>3</sup>.

(At 15°C,  $\rho_L = 0.999$ g/cm<sup>3</sup>,  $\mu = 0.0113$ g/cm.s  $g = 981$ cm/s<sup>2</sup>)

# Fluidization V

**Robert R. Redfield**



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