

Suzuki SX4 2006-2014 Workshop Manual

Engine Mechanical: 10-45

Engine Mechanical: 10-23

Oil Bearings Inspection

General Information

Service main bearings are available in standard size and 0.25 mm (0.0098 in.) undersize, and each of them has 5 kinds of bearings offering in clearance.

Upper half of bearing (1) has oil groove (2) as shown in figure.

Install this half with oil groove to cylinder block.

Lower half of bearing does not have an oil groove.



Visual Inspection

Check bearings for pitting, scratches, wear or damage. Any malfunction is found, replace both upper and lower halves. Never replace either half without replacing a other half.

Oil Bearing Clearance

NOTE

Do not rotate crankshaft while gauging plates is installed.

Check clearance by using gauging plates according to following procedure.

- 1) Remove bearing caps.
- 2) Clean bearings and main journals.
- 3) Place a piece of gauging plate (1) the full width of bearing (parallel to crankshaft) on journal, and set gauging oil hole.



- 4) Tighten main bearing cap No.1 bolts (7) - (10) and main bearing cap No.2 bolts (11) - (20) gradually as follows.

- a) Tighten bolts (7) - (10) to 30 N·m (2.0 kgf·m, 22.0 ft·lb) according to numerical order in figure.
- b) In the same manner as in Step a), tighten them to 50 N·m (3.5 kgf·m, 36.5 ft·lb).
- c) In the same manner as in Step a), retighten them to 60°.
- d) Tighten bolts (11) - (20) to 25 N·m (2.0 kgf·m, 18.0 ft·lb) according to numerical order in figure.

Tightening torque

Main bearing cap No.1 bolt (7) - (10):
Tighten 30 N·m (2.0 kgf·m, 22.0 ft·lb), 50 N·m (3.5 kgf·m, 36.5 ft·lb) and 60° by the specified procedure.

Main bearing cap No.2 bolt (11) - (20):
Tighten 25 N·m (2.0 kgf·m, 18.0 ft·lb) by the specified procedure.



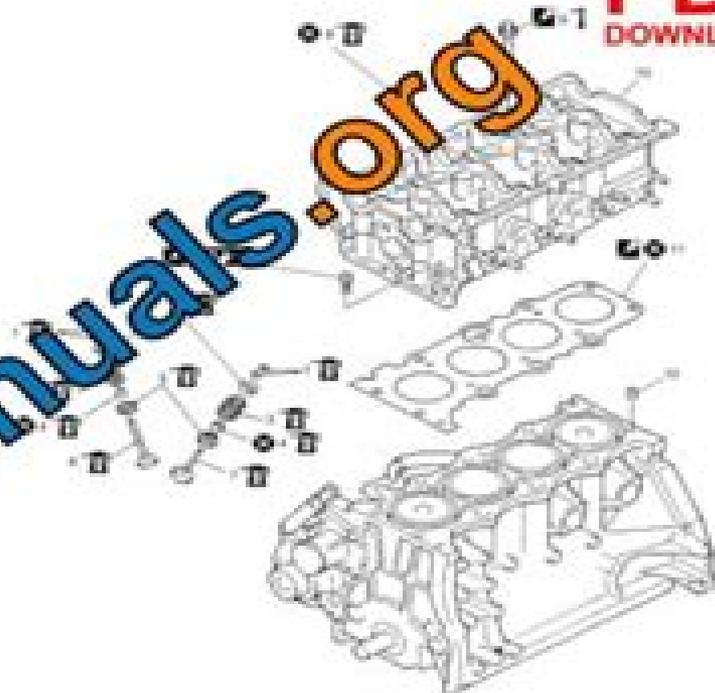
- 5) Remove bearing caps (1) or gauging plate (1) and check gauging plate width at its widest part. If it exceeds its limit, replace bearings. If it is within limit, replace both upper and lower halves. Gauging plates may produce proper clearance. If it will be necessary to regrind, use a grinding wheel for use of 0.25 mm undersize.

After installing new bearing, recheck clearance.
Oil bearing clearance
Standard: 0.021 - 0.041 mm (0.0008 - 0.0016 in.)
Limit: 0.054 mm (0.0021 in.)



Cylinder Head Components

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	1	Cylinder head	6	Cylinder head bolt (14) In case to tighten cylinder head bolt (14) after starting the first cylinder head bolt (14).
gasket	2	Gasket	7	Upper 20 N·m (1.5 kgf·m, 14.0 ft·lb), 30 N·m (2.2 kgf·m, 18.0 ft·lb) and 60° by the specified procedure.
nut	3	Cylinder head nut (10)	8	Upper 20 N·m (1.5 kgf·m, 14.0 ft·lb) by the specified procedure.
head	4	Cylinder head	9	Do not reuse.
head	5	Cylinder head gasket TOP mark provided on gasket comes to crankshaft protrusion, facing up.	10	Both engage in its sliding surface of each part.
	11	Head pin		

Workshop Manual For Suzuki Sx4 2010

Daniela Niemeyer



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