

Fig. 1
Independent Spring Reverse Shaft (I.S.R.S.)

1) Oil Pan	11) Oil Pan	21) Bearing
2) Oil Seal	12) Oil Seal	22) Oil Seal
3) Bearing	13) Oil Seal	23) Oil Seal
4) Gear Ring	14) Oil Seal	24) Oil Seal
5) Gear	15) Oil Seal	25) Oil Seal
6) Gear	16) Oil Seal	26) Oil Seal
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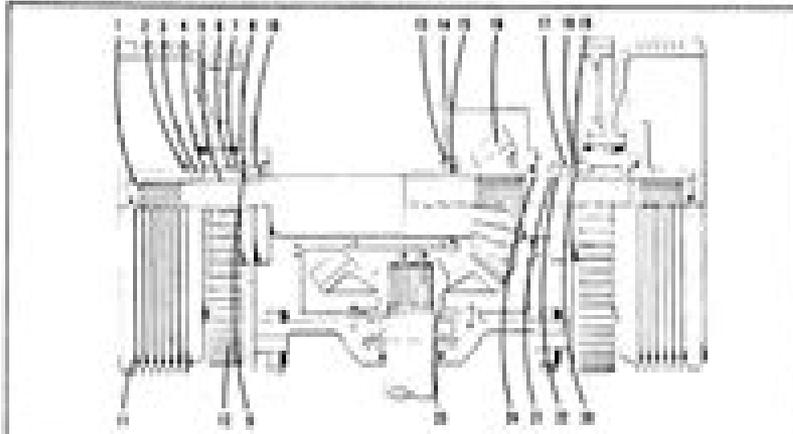


Fig. 2
Independent Spring Reverse Shaft (I.S.R.S.)

1) Oil Pan	11) Oil Pan	21) Bearing
2) Oil Seal	12) Oil Seal	22) Oil Seal
3) Bearing	13) Oil Seal	23) Oil Seal
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and gear to hold them in place.

(c) Check condition of teeth on each side of input gear case, before oil assembly.

(d) Install bearing (2) on shaft. Bearing is checked and is installed with the shaft in the frame.

(e) Slide the shaft through the I.S.R.S. bearing bore and start it through input gear case. Install input gear, input gears over shaft. Slide shaft completely into place. Adjust the input gear back-I.S.R.S. The input gear must be adjusted for full tooth contact, and 100% clearance, measured at the pitch line of the teeth. The input gear case is checked with its bearing. There will be a single tooth mesh formed on the gear, and the tooth mesh formed in the other gear. The clearance measurement must be taken with the shafts which were positioned between the two input shafts on the other gear. The clearance is adjusted by adding or subtracting shims behind the input gear on the reverse shaft in conjunction with adding or subtracting shims between the oil seal retainer and bearing housing at the bottom of the vertical spring center drive shaft. See line 4 for more information. The following items are available for this adjustment.

Reverse Shaft.
 1) Input gear
 2) Input gear case
 3) Input gear bearing
 4) Input gear housing
 5) Input gear housing retainer

Link Belt Service Manual

RD Boyd



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web choose all answers that apply the alveoli are constricted a the alveoli are constricted the diaphragm is relaxed and the volume in the lung decreases b the diaphragm is

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