

Suzuki SX4 2006-2014 Workshop Manual

Engine Mechanical: 10-45

Engine Mechanical: 10-23

Oil Bearings Inspection

General Information

Service main bearings are available in standard size and 0.25 mm (0.0098 in.) undersize, and each of them has 5 kinds of bearings offering in clearance.

Upper half of bearing (1) has oil groove (2) as shown in figure.

Install this half with oil groove to cylinder block.

Lower half of bearing does not have an oil groove.



Visual Inspection

Check bearings for pitting, scratches, wear or damage. Any malfunction is found, replace both upper and lower halves. Never replace either half without replacing a other half.

Oil Bearing Clearance

NOTE

Do not rotate crankshaft while gauging plates is installed.

Check clearance by using gauging plates according to following procedure.

- 1) Remove bearing caps.
- 2) Clean bearings and main journals.
- 3) Place a piece of gauging plate (1) the full width of bearing (parallel to crankshaft) on journal, and set up oil hole.



- 4) Tighten main bearing cap No.1 bolts (7) - (10) and main bearing cap No.2 bolts (11) - (20) gradually as follows.

- a) Tighten bolts (7) - (10) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) according to numerical order in figure.
- b) In the same manner as in Step a), tighten them to 50 N·m (3.5 kgf-m, 36.5 ft-lb).
- c) In the same manner as in Step a), retighten them to 60°.
- d) Tighten bolts (11) - (20) to 25 N·m (1.8 kgf-m, 18.0 ft-lb) according to numerical order in figure.

Tightening torque
Main bearing cap No.1 bolt (7) - (10):
Tighten 30 N·m (2.0 kgf-m, 22.0 ft-lb), 50 N·m (3.5 kgf-m, 36.5 ft-lb) and 60° by the specified procedure.
Main bearing cap No.2 bolt (11) - (20):
Tighten 25 N·m (1.8 kgf-m, 18.0 ft-lb) by the specified procedure.



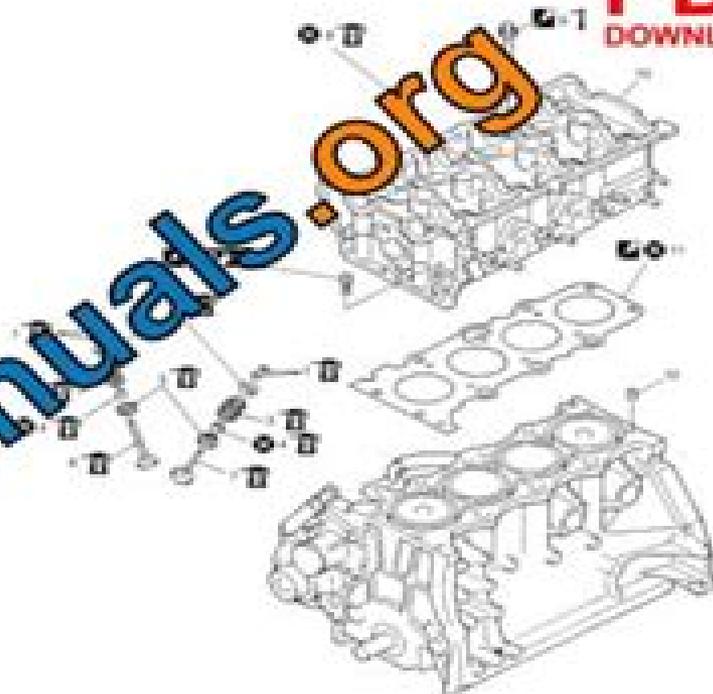
- 5) Remove bearing caps (1) or gauging plate (1) and check gauging plate width at its widest part. If it exceeds its limit, replace bearings. If it is within limit, replace both upper and lower halves. This procedure may produce proper clearance. If not, it will be necessary to repeat this procedure. Do not use for use of 0.25 mm undersize.

After installing new bearing, recheck clearance.
Oil bearing clearance
Standard: 0.021 - 0.041 mm (0.0008 - 0.0016 in.)
Limit: 0.054 mm (0.0021 in.)



Cylinder Head Components

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	1	Cylinder head	6	Cylinder head bolt (10) In case to tighten cylinder head bolt (10) after starting the first cylinder head bolt (10).
1	2	Intake pipe	7	Upper 20 N·m (1.5 kgf-m, 14.0 ft-lb), 50 N·m (3.5 kgf-m, 26.0 ft-lb) and 60° by the specified procedure.
2	3	Cylinder head seal (10)	8	Upper 20 N·m (1.5 kgf-m, 14.0 ft-lb) by the specified procedure.
3	4	Cylinder head	9	Do not reuse.
4	5	Cylinder head gasket TOP mark provided on gasket comes to crankshaft protrusion, facing up.	10	Both engage in its sliding surface of each part.
5	6	Head pin		

Workshop Manual For Suzuki Sx4 2010

JG Myers



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1. Understanding the eBook Workshop Manual For Suzuki Sx4 2010
 - The Rise of Digital Reading Workshop Manual For Suzuki Sx4 2010
 - Advantages of eBooks Over Traditional Books
2. Identifying Workshop Manual For Suzuki Sx4 2010
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Workshop Manual For Suzuki Sx4 2010
 - User-Friendly Interface
4. Exploring eBook Recommendations from Workshop Manual For Suzuki Sx4 2010

- Personalized Recommendations
 - Workshop Manual For Suzuki Sx4 2010 User Reviews and Ratings
 - Workshop Manual For Suzuki Sx4 2010 and Bestseller Lists
5. Accessing Workshop Manual For Suzuki Sx4 2010 Free and Paid eBooks
 - Workshop Manual For Suzuki Sx4 2010 Public Domain eBooks
 - Workshop Manual For Suzuki Sx4 2010 eBook Subscription Services
 - Workshop Manual For Suzuki Sx4 2010 Budget-Friendly Options
 6. Navigating Workshop Manual For Suzuki Sx4 2010 eBook Formats
 - ePub, PDF, MOBI, and More
 - Workshop Manual For Suzuki Sx4 2010 Compatibility with Devices
 - Workshop Manual For Suzuki Sx4 2010 Enhanced eBook Features
 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Workshop Manual For Suzuki Sx4 2010
 - Highlighting and Note-Taking Workshop Manual For Suzuki Sx4 2010
 - Interactive Elements Workshop Manual For Suzuki Sx4 2010
 8. Staying Engaged with Workshop Manual For Suzuki Sx4 2010
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Workshop Manual For Suzuki Sx4 2010
 9. Balancing eBooks and Physical Books Workshop Manual For Suzuki Sx4 2010
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Workshop Manual For Suzuki Sx4 2010
 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
 11. Cultivating a Reading Routine Workshop Manual For Suzuki Sx4 2010
 - Setting Reading Goals Workshop Manual For Suzuki Sx4 2010
 - Carving Out Dedicated Reading Time
 12. Sourcing Reliable Information of Workshop Manual For Suzuki Sx4 2010

- Fact-Checking eBook Content of Workshop Manual For Suzuki Sx4 2010
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
- Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
- Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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