

# SUZUKI DT9.9 & DT15 (1983-1987) AND DT15C (1988)

## CONDENSED SERVICE DATA

NOTE: Metric fasteners are used throughout outboard motor.

<b>TUNE-UP</b>	
Hp/rpm .....	9.9/4500-5300 15/4700-5500
Bore .....	59 mm (2.32 in.)
Stroke .....	52 mm (2.05 in.)
Number of Cylinders .....	2
Displacement .....	284 cc (17.33 cu. in.)
Spark Plug:	
NGK .....	BR7HS-10
Electrode Gap .....	0.9-1.0 mm (0.035-0.039 in.)
Ignition Type .....	CDI
Carburetor Make .....	Mikuni
Idle Speed (in gear) .....	600-650 rpm
Fuel-Oil Ratio .....	See Text

### SIZES—CLEARANCES

<b>Piston Ring End Gap:</b>	
DT9.9 and DT15 (to 1987) .....	0.15-0.35 mm (0.006-0.014 in.)
Wear Limit .....	0.7 mm (0.027 in.)
DT9.9 and DT15 (1987) .....	0.20-0.40 mm (0.008-0.016 in.)
Wear Limit .....	0.8 mm (0.031 in.)
DT15C .....	0.10-0.25 mm (0.004-0.010 in.)
Wear Limit .....	0.8 mm (0.031 in.)
<b>Piston-to-Cylinder Clearance:</b>	
DT9.9 and DT15 .....	0.052-0.067 mm (0.0020-0.0026 in.)
DT15C .....	0.042-0.062 mm (0.0016-0.0024 in.)
<b>Piston Pin Diameter</b> .....	13.995-14.000 mm (0.5510-0.5512 in.)
<b>Maximum Crankshaft Runout at Main Bearing Journal</b> .....	
	0.05 mm (0.002 in.)
<b>Maximum Connecting Rod Small End Side Shake:</b>	
DT9.9 and DT15 .....	4.0 mm (0.157 in.)

### SIZES—CLEARANCES CONT.

DT15C .....	5.0 mm (0.197 in.)
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### TIGHTENING TORQUES

Power Head Mounting Screws .....	15-20 N·m (11-15 ft.-lbs.)
<b>Crankcase:</b>	
6 mm .....	8-12 N·m (6-9 ft.-lbs.)
8 mm .....	20-25 N·m (15-19 ft.-lbs.)
<b>Cylinder Head Screws:</b>	
DT9.9 and DT15 .....	20-25 N·m (15-19 ft.-lbs.)
DT15C .....	21-25 N·m (16-18 ft.-lbs.)
<b>Flywheel Nut</b> .....	80-90 N·m (59-66 ft.-lbs.)
<b>Standard Screws—(Marked "4"):</b>	
5 mm .....	2-4 N·m (18-35 in.-lbs.)
6 mm .....	4-7 N·m (35-62 in.-lbs.)
8 mm .....	10-16 N·m (7-12 ft.-lbs.)
10 mm .....	22-35 N·m (16-26 ft.-lbs.)
<b>(Stainless Steel):</b>	
5 mm .....	2-4 N·m (18-35 in.-lbs.)
6 mm .....	6-10 N·m (53-88 in.-lbs.)
8 mm .....	15-20 N·m (11-15 ft.-lbs.)
10 mm .....	34-41 N·m (25-30 ft.-lbs.)
<b>(Marked "7"):</b>	
5 mm .....	3-6 N·m (26-53 in.-lbs.)
6 mm .....	8-12 N·m (71-106 in.-lbs.)
8 mm .....	18-28 N·m (13-21 ft.-lbs.)
10 mm .....	40-60 N·m (29-44 ft.-lbs.)

# 1997 Suzuki Dt15c Service Manual

**N Noddings**



**1997 Suzuki Dt15c Service Manual:**

## The Enigmatic Realm of **1997 Suzuki Dt15c Service Manual**: Unleashing the Language is Inner Magic

In a fast-paced digital era where connections and knowledge intertwine, the enigmatic realm of language reveals its inherent magic. Its capacity to stir emotions, ignite contemplation, and catalyze profound transformations is nothing lacking extraordinary. Within the captivating pages of **1997 Suzuki Dt15c Service Manual** a literary masterpiece penned by way of a renowned author, readers set about a transformative journey, unlocking the secrets and untapped potential embedded within each word. In this evaluation, we shall explore the book's core themes, assess its distinct writing style, and delve into its lasting affect the hearts and minds of people who partake in its reading experience.

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