

## SERVICING THE AFTERCOOLER Removal

### STEP 1



Case 6TA 830 engine.

### STEP 2



Drain the coolant from the engine. Open the air vent valve on the aftercooler to help drain the coolant.

### STEP 3



Remove all fuel lines and water hoses from the aftercooler.

### STEP 4



Remove the bolts and aftercooler. Discard the gasket. Clean the gasket surfaces. Inspect the housing and core for damage.

### STEP 5



Remove the air vent valve from the aftercooler.

### STEP 6



Install a plug in the air vent valve and put a cap on one of the aftercooler water hose tube. Attach regulated air pressure to the other water hose tube. Pressurize the core to 206 kPa (2 bar) (30 PSI) and submerge the aftercooler in water. Inspect for any air leaks. If there leaks or damage, the aftercooler must be replaced.

# Case 830 Service Manual

**RD Boyd**



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## **Table of Contents Case 830 Service Manual**

1. Understanding the eBook Case 830 Service Manual
  - The Rise of Digital Reading Case 830 Service Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Case 830 Service Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Case 830 Service Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Case 830 Service Manual
  - Personalized Recommendations
  - Case 830 Service Manual User Reviews and Ratings
  - Case 830 Service Manual and Bestseller Lists
5. Accessing Case 830 Service Manual Free and Paid eBooks

- Case 830 Service Manual Public Domain eBooks
  - Case 830 Service Manual eBook Subscription Services
  - Case 830 Service Manual Budget-Friendly Options
6. Navigating Case 830 Service Manual eBook Formats
- ePub, PDF, MOBI, and More
  - Case 830 Service Manual Compatibility with Devices
  - Case 830 Service Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
- Adjustable Fonts and Text Sizes of Case 830 Service Manual
  - Highlighting and Note-Taking Case 830 Service Manual
  - Interactive Elements Case 830 Service Manual
8. Staying Engaged with Case 830 Service Manual
- Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Case 830 Service Manual
9. Balancing eBooks and Physical Books Case 830 Service Manual
- Benefits of a Digital Library
  - Creating a Diverse Reading Collection Case 830 Service Manual
10. Overcoming Reading Challenges
- Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
11. Cultivating a Reading Routine Case 830 Service Manual
- Setting Reading Goals Case 830 Service Manual
  - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Case 830 Service Manual
- Fact-Checking eBook Content of Case 830 Service Manual
  - Distinguishing Credible Sources
13. Promoting Lifelong Learning
- Utilizing eBooks for Skill Development

- Exploring Educational eBooks
14. Embracing eBook Trends
- Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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